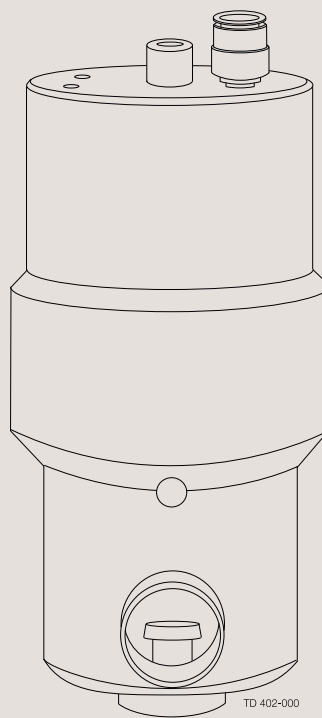




Instruction Manual

LKAP Air-Operated Valve



TD 402-000

ESE01993-EN7

2022-10

Original manual

The information herein is correct at the time of issue but may be subject to change without prior notice

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1 Declarations of conformity

EU Declaration of Conformity

The Designated Company

Alfa Laval Kolding A/S, Albuen 31, DK-6000 Kolding, Denmark, +45 79 32 22 00
Company name, address and phone number

Hereby declare that

Valve
Designation

LKAP
Type

is in conformity with the following directives with amendments:

- Machinery Directive 2006/42/EC
- Pressure Equipment Directive 2014/68/EU category 1 and subjected to assessment procedure Module A

The person authorised to compile the technical file is the signer of this document.

Global Product Quality Manager Title	Lars Kruse Andersen Name
Kolding, Denmark Place	2022-10-01 Date (YYYY-MM-DD)
	 Signature

This Declaration of Conformity replaces Declaration of Conformity dated 2016-06-01



1 Declarations of conformity

UK Declaration of Conformity

The Designated Company

Alfa Laval Kolding A/S, Albuen 31, DK-6000 Kolding, Denmark, +45 79 32 22 00

Company name, address and phone number

Hereby declare that

Valve

Designation

LKAP

Type

is in conformity with the following directives with amendments:

- The Supply of Machinery (Safety) Regulations 2008
- The Pressure Equipment (Safety) Regulations 2016 category 1 and subjected to assessment procedure Module A

Signed on behalf of: Alfa Laval Kolding A/S

Global Product Quality Manager

Title

Lars Kruse Andersen

Name

Kolding, Denmark

Place

2022-10-01

Date (YYYY-MM-DD)



Signature

DoC Revison_01_102022

UK
CA



2 Safety

*Unsafe practices and other important information are emphasized in this manual.
Warnings are emphasized by means of special signs.*

2.1 Important information

Always read the manual before using the valve!

WARNING

Indicates that special procedures must be followed to avoid serious personal injury.

CAUTION

Indicates that special procedures must be followed to avoid damage to the valve.

NOTE

Indicates important information to simplify or clarify procedures.

2.2 Warning signs

General warning:



Caustic agents:



All warnings in the manual are summarized on this page.

Pay special attention to the instructions below so that severe personal injury and/or damage to the valve are avoided.

2.3 Safety precautions

Installation:

Always observe the technical data (see section 6 Technical data)

Always release compressed air after use.

Never touch the clip assembly or the actuator piston rod if the actuator is supplied with compressed air.

Never touch the valve or the pipelines when processing hot liquids or when sterilizing.

Never dismantle the valve with valve and pipelines under pressure.

Never dismantle the valve when it is hot.



Operation:

Never dismantle the valve with valve and pipelines under pressure.

Never dismantle the valve when it is hot.

Always observe the technical data (see section 6 Technical data)

Always release compressed air after use.

Never touch the valve or the pipelines when processing hot liquids or when sterilizing

Never touch the clip assembly or the actuator piston rod if the actuator is supplied with compressed air.



Always handle lye and acid with great care



Maintenance:

- **Always** observe the technical data (see section 6 Technical data)

- **Always** release compressed air after use

- The valve must **never** be hot when servicing it

- The valve/actuator and the pipelines must never be pressurised when servicing the valve/ actuator

- **Never** stick your fingers through the valve ports if the actuator is supplied with compressed air.

- **Never** touch the clip assembly or the actuator piston rod if the actuator is supplied with compressed air.



Transportation:

Always secure that compressed air is released

Always secure that all connections is disconnected before attempt to remove the valve from the installation

Always drain liquid out of valves before transportation

Always used predesigned lifting points if defined

Always secure sufficient fixing of the valve during transportation - if special designed packaging material is available it must be used

3 Installation

The instruction manual is part of the delivery.

Study the instructions carefully.

LKAP-V: Valve body with two valve ports.

LKAP-T: Valve body with three valve ports.

3.1 Unpacking/delivery

Unpacking/delivery

Step 1

CAUTION

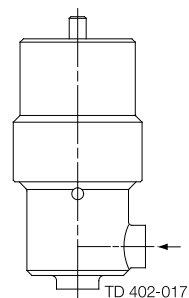
Alfa Laval cannot be held responsible for incorrect unpacking.

Check the delivery:

1. Complete valve, LKAP-V or LKAP-T
2. Delivery note
3. Instruction manual

Step 2

1. Clean the valve for possible packing materials
2. Inspect the valve for visible transport damage
3. Avoid damaging the valve



3.2 General installation

Step 1



Always read the technical data carefully.

See section 6 Technical data



Always release compressed air after use.

CAUTION

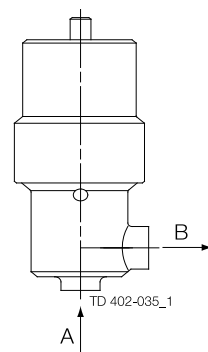
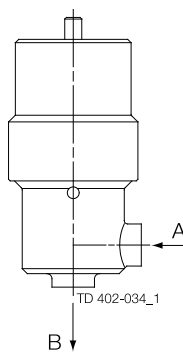
Alfa Laval cannot be held responsible for incorrect installation.

Step 2

Flow direction:

To avoid pressure shocks it is recommended to install the valve with inlet through the bottom connection.

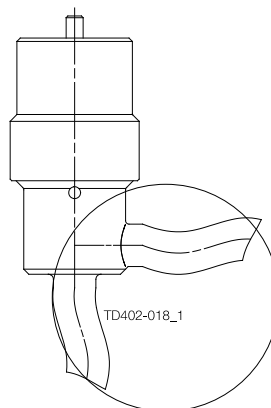
- A: Inlet
- B: Outlet



Step 3

Avoid stressing the valve.

- Vibrations
- Thermal expansion of the tubes
- Excessive welding
- Overloading of the pipelines



Risk of damage!

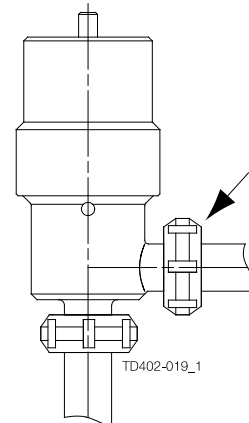
3 Installation

Study the instructions carefully and pay special attention to the warnings!
The valve has welding ends as standard but can also be supplied with fittings.
NO = Normally open.
NC = Normally closed.

Step 4

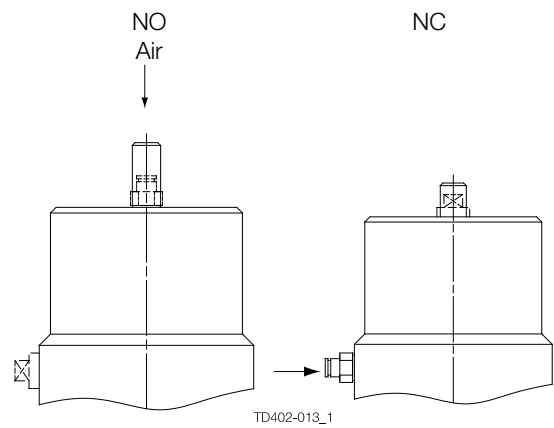
Fittings:

Ensure that the connections are tight (remember seal rings).



Step 5

Air connection: R 1/8" (BSP).



3 Installation

Study the instructions carefully.

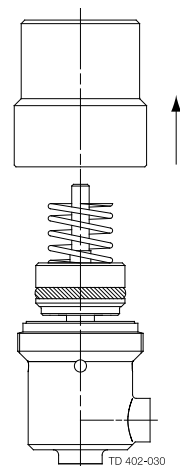
The items refer to the drawings and the parts list in section 7 Parts list and service kits.

Check the valve for smooth operation after welding.

3.3 Welding

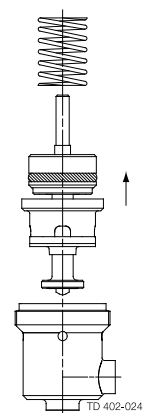
Step 1

1. Turn air cylinder (2) anticlockwise by hand with a strap wrench or with a spanner.
2. Remove the air cylinder from valve body (15).



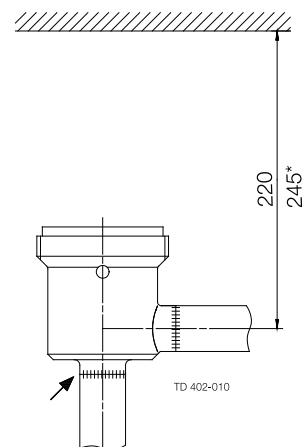
Step 2

- Remove spring (5) and the rest of the internal valve parts from valve body (15).



Step 3

1. Weld valve body (15) into the pipelines
2. Maintain the minimum clearance so that the internal valve parts can be removed.



Weld carefully

* = incl. induction

Step 4

- Assemble the valve in accordance with the instructions in section 5.3 Assembly

Study the instructions carefully.

The items refer to the drawings and the parts list in section 7 Parts list and service kits.

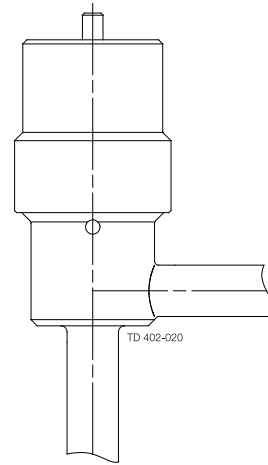
Check the valve for smooth operation after welding.

Step 5

Pre-use check:

1. Supply compressed air to the valve
2. Open and close the valve several times to ensure that it operates smoothly.

Pay special attention to the warnings!



3.4 Recycling information

Unpacking

- Packing material consists of wood, plastics, cardboard boxes and in some cases metal straps.
- Wood and cardboard boxes can be reused, recycled or used for energy recovery.
- Plastics should be recycled or burnt at a licensed waste incineration plant.
- Metal straps should be sent for material recycling.

Maintenance

- During maintenance oil and wear parts in the machine are replaced.
- All metal should be sent for material recycling.
- Worn out or defective electronic parts should be sent to a licensed handler for material recycling.
- Oil and all non metal wear parts must be taken care of in agreement with local regulations.

Scrapping

- At end of use, the equipment shall be recycled according to relevant, local regulations. Beside the equipment itself, any hazardous residues from the process liquid must be considered and dealt with in a proper manner. When in doubt, or in the absence of local regulations, please contact the local Alfa Laval sales company.

4 Operation

Study the instructions carefully and pay special attention to the warnings!

Ensure that the valve operates smoothly.

Pay attention to possible faults.

The items refer to the drawings and the parts list in section 7 Parts list and service kits

4.1 General operation

Step 1



Always read the technical data thoroughly.
(see section 6 Technical data)



Always release compressed air after use.

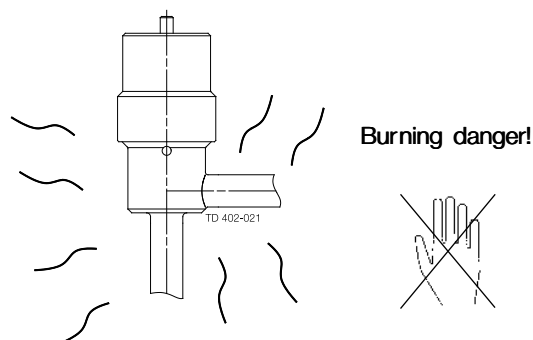
CAUTION

Alfa Laval cannot be held responsible for incorrect operation.

Step 2



Never touch the valve or the pipelines when processing hot liquids or when sterilising.



4.2 Fault finding

NOTE

Study the maintenance instructions carefully before replacing worn parts - see section 5 Maintenance

Problem	Cause/result	Repair
Product leakage through the drain holes	Worn/product affected lip seal (11)	Replace the lip seal Select a different rubber grade
Leakage at the valve plug	Worn/product affected O-ring (13)	Replace the O-ring Select a different rubber grade
Air leakage through the drain holes	Worn actuator O-rings	Replace the O-rings
Air leakage between air cylinder (2) and valve body (15), (threaded connection)	Worn O-ring (9) Loose air cylinder (2)	Replace the O-ring Tighten the air cylinder

The valve is designed for cleaning in place (CIP).

CIP = Cleaning In Place.

Study the instructions carefully and pay special attention to the warnings!

NaOH = Caustic Soda. HNO₃ = Nitric acid.

4.3 Recommended cleaning

Step 1



Always handle lye and acid with great care.

Caustic danger!



Always use rubber gloves!

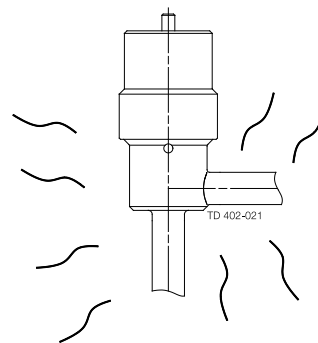


Always use protective goggles!

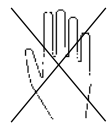
Step 2



Never touch the valve or the pipelines when sterilising.



Burning danger!



Step 3

Examples of cleaning agents:

Use clean water, free from chlorides.

1. 1% by weight NaOH at 70° C (158°F)

1 kg (2.2 lbs) NaOH	+	100 l (26.4 gal) water	= Cleaning agent.
------------------------	---	---------------------------	-------------------

2. 0.5% by weight HNO₃ at 70° C (158°F)

0.7 l (0.18 gal) 53% HNO ₃	+	100 l (26.4 gal) water	= Cleaning agent.
--	---	---------------------------	-------------------

2.2 l (0.58 gal) 33% NaOH	+	100 l (26.4 gal) water	= Cleaning agent.
------------------------------	---	---------------------------	-------------------

Step 4

1. Avoid excessive concentration of the cleaning agent.
⇒ Dose gradually
2. Adjust the cleaning flow to the process.
⇒ Sterilisation of milk/viscous liquids
⇒ Increase the cleaning flow
3. **Always** rinse well with clean water after the cleaning.

Always rinse!



Clean water Cleaning agents

CAUTION! The cleaning agents must be stored/disposed of in accordance with current rules/directives.

5 Maintenance

Maintain the valve and the actuator carefully.

Study the instructions carefully and pay special attention to the warnings!

Always keep service kits in stock.

Check the valve for smooth operation after service.

5.1 General maintenance

Step 1



Always read the technical data carefully.

See section 6 Technical data



Always release compressed air after use.

NOTE

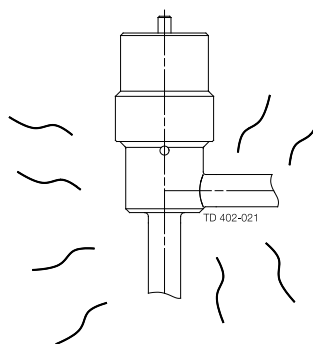
All scrap must be stored/discharged in accordance with current rules/directives.

Step 2



Never service the valve when it is hot.

The valve/actuator and the pipelines must **never** be pressurised when servicing the valve/actuator.



Atmospheric
pressure
required!

Burning
danger!



Recommended spare parts:

Service kits (see section 7 Parts list and service kits).

Order service kits from the service kits list (see section 7 Parts list and service kits).

	Valve lip seal	Valve O-rings	Actuators O-rings
Preventive maintenance	Replace after 12 months	Replace when replacing the lip seal	Replace after 5 years
Maintenance after leakage (leakage normally starts slowly)	Replace at the end of the day	Replace when replacing the lip seal	Replace when necessary
Planned maintenance	- Regular inspection for leakage and smooth operation - Keep a record of the valve - Use the statistics for planning of inspections Replace after leakage	- Replacing when replacing the lip seal	- Regular inspection for leakage and smooth operation - Keep a record of the valve - Use the statistics for planning of inspections Replace after air leakage
Lubrication	Before fitting - Silicone grease or silicone oil	None	Before fitting Grease or oil

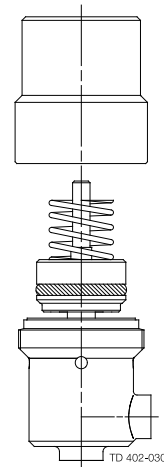
Study the instructions carefully.

The items refer to the drawings and the parts list in section 7 Parts list and service kits

5.2 Dismantling

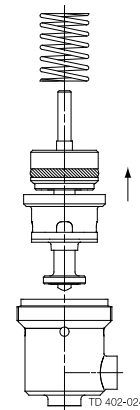
Step 1

1. Turn air cylinder (2) anticlockwise by hand with a strap wrench or with a spanner
2. Remove the air cylinder from valve body (15)
3. Pull out O-ring (3) from the air cylinder



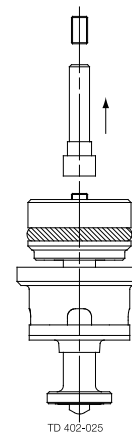
Step 2

Remove spring (5) and the rest of the internal parts from valve body (15).



Step 3

1. Turn nut (4) anticlockwise and remove it from valve plug unit (12, 14)
2. Remove screw (1) from the nut



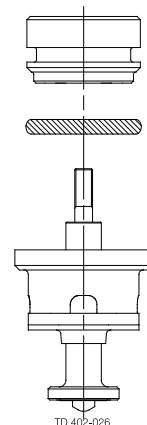
5 Maintenance

Study the instructions carefully.

The items refer to the drawings and the parts list in section 7 Parts list and service kits

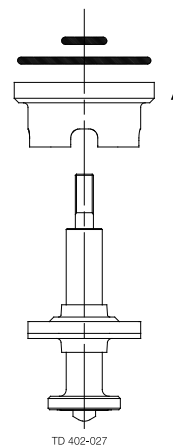
Step 4

1. Separate piston (6) from valve plug unit (12, 14)
2. Pull off O-ring (7) from the piston



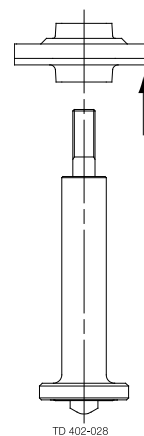
Step 5

1. Slide off bottom piece (10) from valve plug unit (12, 14)
2. Remove O-rings (8, 9) from the bottom piece



Step 6

- Pull off lip seal (11) from valve plug unit (12, 14).



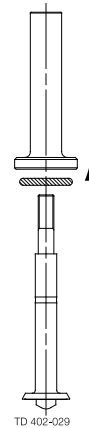
Study the instructions carefully.

The items refer to the drawings and the parts list in section 7 Parts list and service kits.

Lubricate the rubber seals before fitting them.

Step 7

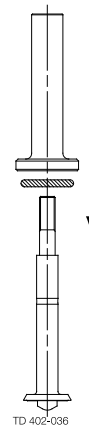
1. Remove hollow spindle (12) from valve spindle (14)
2. Pull out O-ring (13) from the hollow spindle



5.3 Assembly

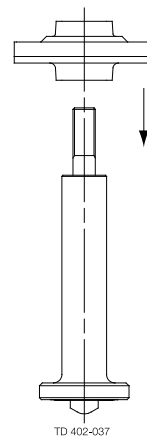
Step 1

1. Fit O-ring (13) in hollow spindle (12)
2. Slide the hollow spindle onto valve spindle (14)



Step 2

Fit lip seal (11) on valve plug unit (12, 14)



5 Maintenance

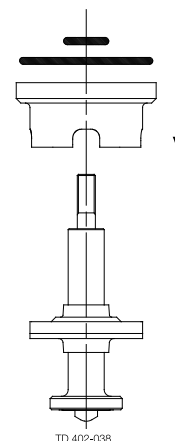
Study the instructions carefully.

The items refer to the drawings and the parts list in section 7 Parts list and service kits.

Lubricate the rubber seals before fitting them.

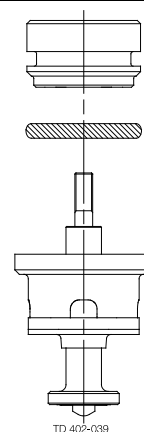
Step 3

1. Fit O-rings (8, 9) into the grooves of bottom piece (10)
2. Slide the bottom piece onto valve plug unit (12, 14)



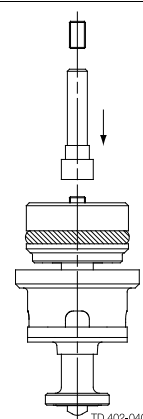
Step 4

1. Fit O-ring (7) on piston (6)
2. Guide the piston onto valve plug unit (12, 14)



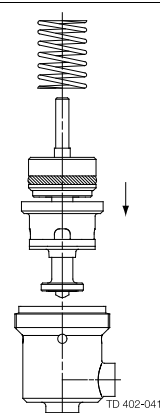
Step 5

1. Fit screw (1) in indication nut (4)
2. Guide the indication nut onto valve plug unit (12, 14), turn it clockwise and tighten



Step 6

1. Position spring (5) in the groove of piston (6)
2. Fit valve plug unit (12, 14) with the internal parts into valve body (15)



Study the instructions carefully.

The items refer to the drawings and the parts list in section 7 Parts list and service kits.

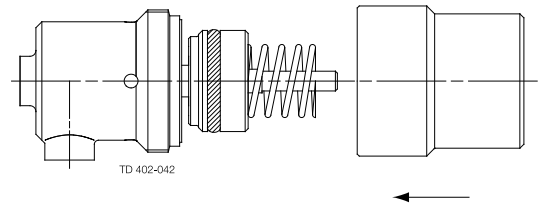
Lubricate the rubber seals before fitting them.

Step 7

1. Slide O-ring (3) into the groove of air cylinder (2)
2. Fit the air cylinder on valve body (15), turn it clockwise and tighten by hand with a strap wrench or with a spanner

NOTE!

Fix bottom piece (10) by means of two $\varnothing 6\text{mm}$ mandrels so that a free discharge from the drain holes is maintained.

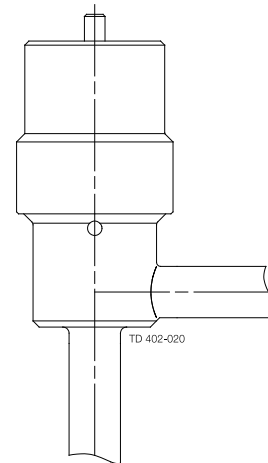


Step 8

Pre-use check:

1. Supply compressed air to the valve
2. Open and close the valve several times to ensure that it operates smoothly

Pay special attention to the warnings!



6 Technical data

It is important to observe the technical data during installation, operation and maintenance.

Inform the personnel about the technical data.

NO = Normally open.

NC = Normally closed.

6.1 Technical data

The valve is operated by means of compressed air and has spring return. It has few and simple moving parts which results in a very reliable valve.

Standard Design LKAP consists of actuator with air cylinder and piston, double lipseal for stem, stem unit with replaceable O-ring in the plug, and valve body with welding connections.

It has visual indication of the valve position and is available with 2 (LKAP-V) or 3 ports (LKAP-T).

Data - valve/actuator	
Max. product pressure	1000 kPa (10 bar)
Max. recommended pressure the plug (NC)	600 kPa (6 bar)
Flow Kv ($\Delta p = 1 \text{ bar}$)	9 m ³ /h
Temperature range	-10° C to + 140° C (EPDM).
Min. air pressure	500 kPa (5 bar)
Materials	
Product wetted steel parts	AISI 316L
Finish	Semi bright
Air cylinder	AISI 304
Product wetted parts	Nitrile (NBR), (standard)
Other seals	Nitrile (NBR)
Alternative product wetted seals	EPDM and Fluorinated rubber (FPM)

A bracket for standard M12 sensors is available for the LKAP valve (see ordering leaflet)

Weight (kg)

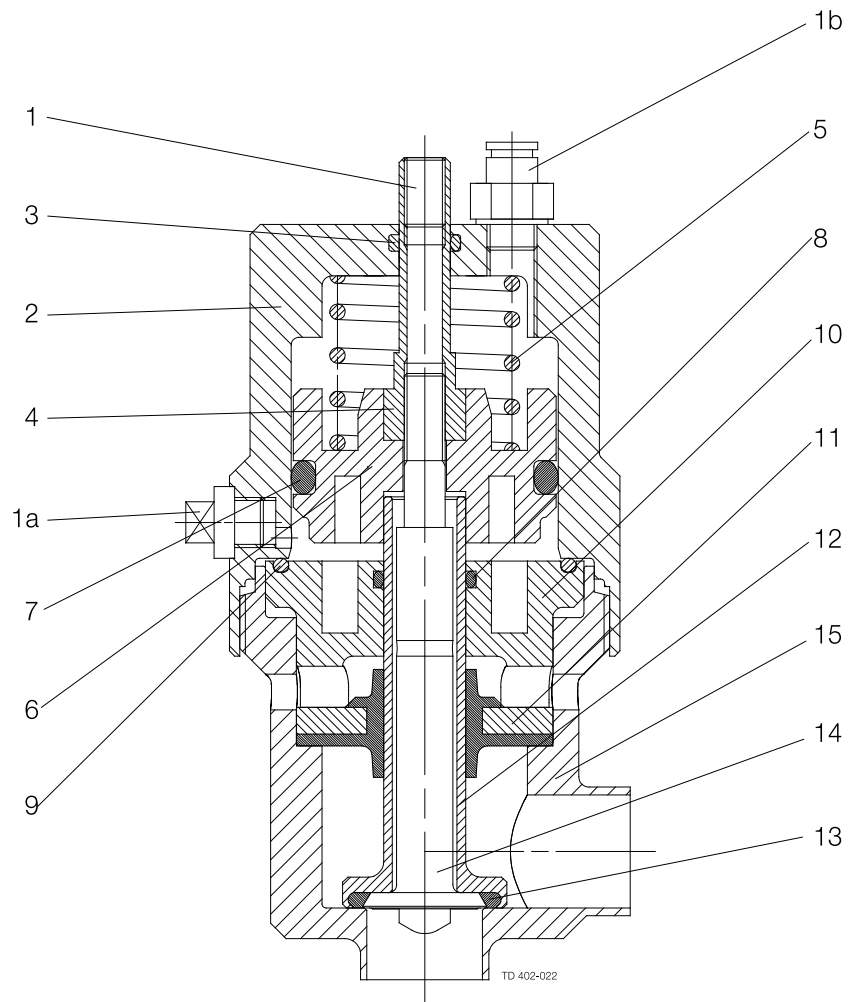
Size	25 mm
Weight (kg)	2.5

Noise

One meter away from - and 1.6 meter above the exhaust the noise level of a valve actuator will be approximately 77db(A) without noise damper and approximately 72 db (A) with damper - Measured at 7 bars air-pressure.

7 Parts list and service kits

*It is important to observe the technical data during installation, operation and maintenance.
Inform the personnel about the technical data.
NO = Normally open.
NC = Normally closed.*



7 Parts list and service kits

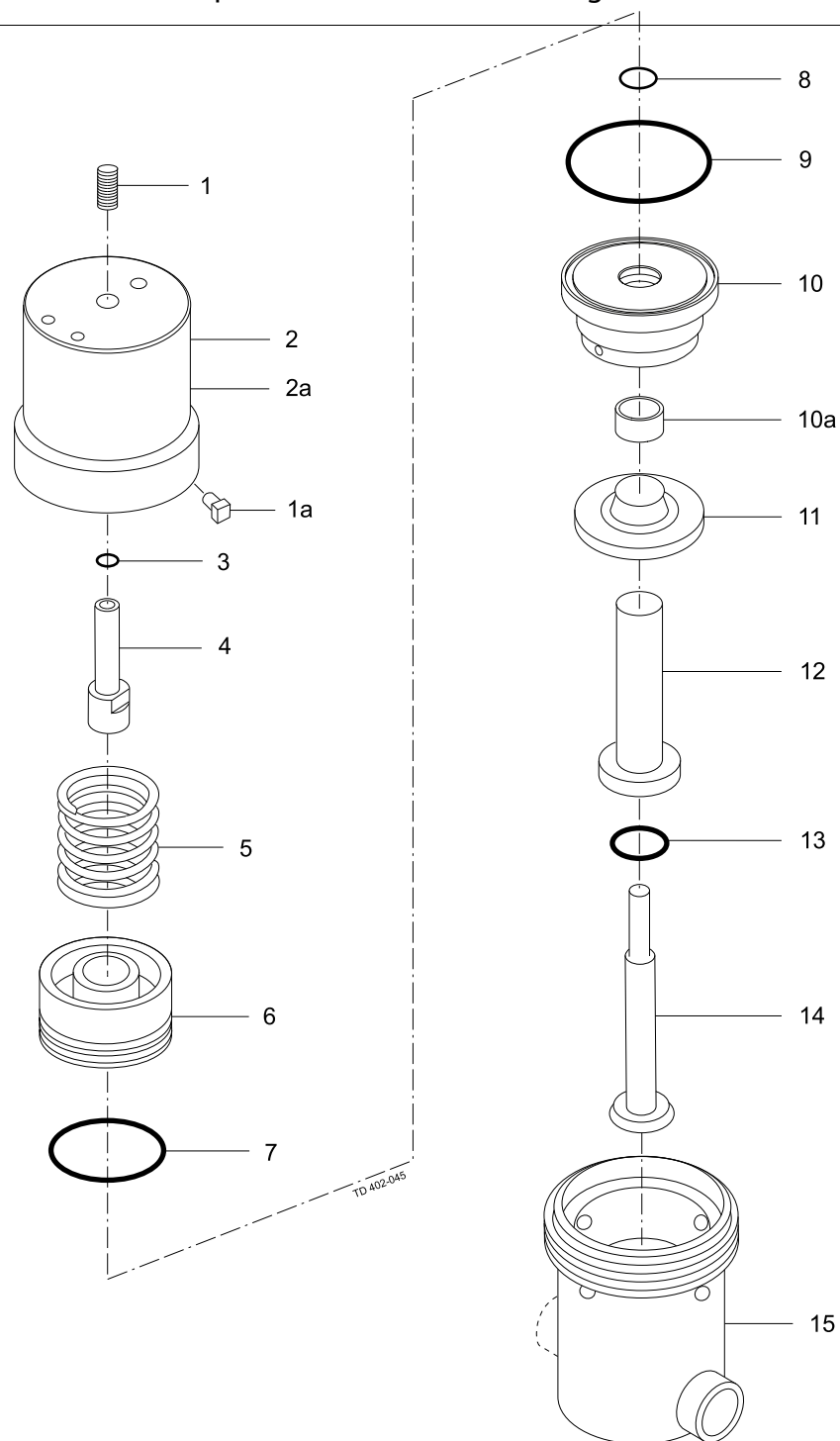
It is important to observe the technical data during installation, operation and maintenance.

Inform the personnel about the technical data.

NO = Normally open.

NC = Normally closed.

7.1 LKAP-V and LKAP-T air-operated valves with welding ends



7 Parts list and service kits

It is important to observe the technical data during installation, operation and maintenance.

Inform the personnel about the technical data.

NO = Normally open.

NC = Normally closed.

Parts list

Pos.	Qty	Denomination
1a	1	Plug
1	1	Pointed screw
2a	1	Air cylinder
2	1	Air cylinder
3 □	1	O-ring
4	1	Nut
5	1	Spring
6	1	Piston
10	1	Bottom piece cpl (incl. 10a) (2106 ->)
	1	Bottom piece (-> 2106)
10a	1	Guide ring (2106 ->)
11 ♦	1	Lip seal
12	1	Hollow spindle
13 ♦	1	O-ring
14	1	Valve spindle
15	1	L-Valve house
	1	T-Valve house

Service kits

Denomination	25 mm
Service Kit for Actuator	
□ Service kit	9611924001
Service Kit for Product wetted parts	
♦ Service kit, NBR	9611924002
♦ Service kit, EPDM	9611924003
♦ Service kit, FPM	9611924004

Parts marked with □♦ are included in the service kits.

Recommended spare parts: Service kits.

900-427

How to contact Alfa Laval

Contact details for all countries are continually updated on our website.

Please visit www.alfalaval.com to access the information directly.

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