



Fast, Effective Impact Cleaning

Toftejorg TZ-74 Rotary Jet Head

ESE00324EN 0901

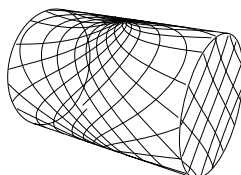
Application

The Toftejorg TZ-74 rotary jet head provides 3D indexed impact cleaning over a defined time period. It is automatic and represents a guaranteed means of achieving quality assurance in tank cleaning. The device is suitable for processing, storage and transportation tanks and vessels between 50 and 500 m³ (13,000 to 130,000 US gallons). Used in breweries, food and dairy processes and many other industries. The Toftejorg TZ-74 rotary jet head has been particularly successful in the brewing industry worldwide.

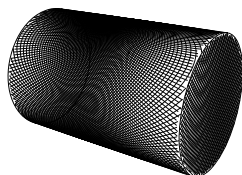
Working principle

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a coarse pattern on the tank surface. The subsequent cycles gradually make the pattern more dense, until a full pattern is reached after 8 cycles.

Cleaning Pattern



First cycle



Full pattern

The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first cycle and the full pattern represents the number of additional cycles available to increase the density of the cleaning.

Standard Design

The choice of nozzle diameters can optimise jet impact length and flow rate at the desired pressure. As standard documentation, the Toftejorg TZ-74 can be supplied with a "Declaration of Conformity" for material specifications.

Materials

1.4404 (316L), PTFE, PEEK, ETFE, TFM



Technical Data

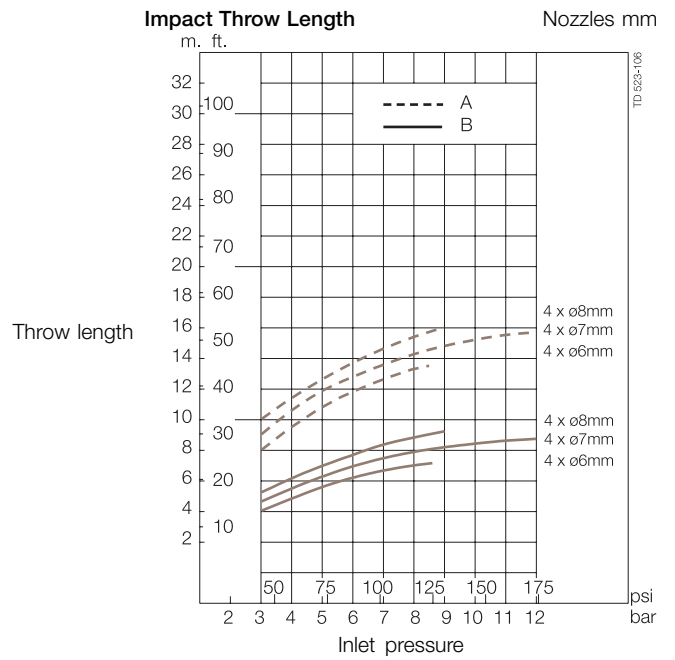
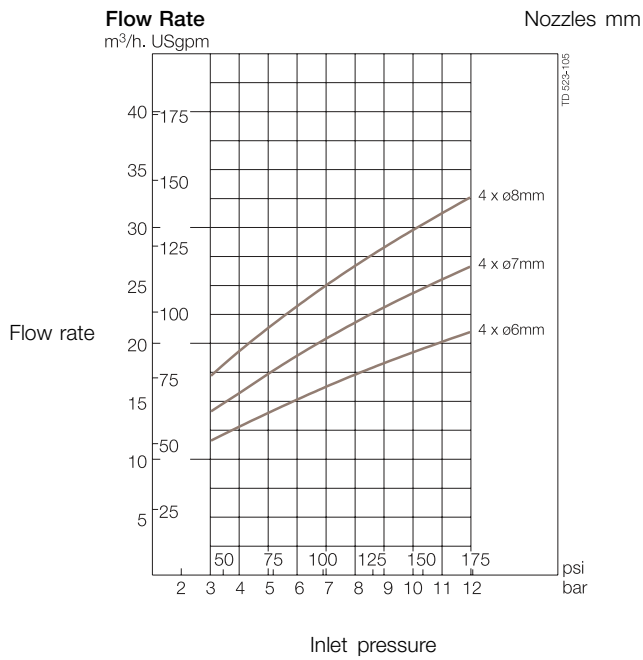
Weight:	.6.1 kg (13 lbs)
Lubricant:	Self-lubricating with the cleaning fluid
Working pressure:	.3 - 12 bar (44 - 174 psi)
Recommended pressure:	.5 - 6.5 bar (72 - 94 psi) *
Max. working temperature:	.95 °C (203 °F)
Max. ambient temperature:	.140 °C (284 °F)
Max throw length:	.7 - 15 m (23 - 49 ft)
Impact throw length:	.4 - 9 m (13 - 29 ft)
Standard female thread:	.1 ½" Rp (BSP) or NPT, 2" NPT
Standard Surface finish:	.Ra0.5µm (20µ inch) exterior
* Does not apply for 4 x ø7 mm (0.16 x ø0.28 inch) 100%	

Certificate

2.1

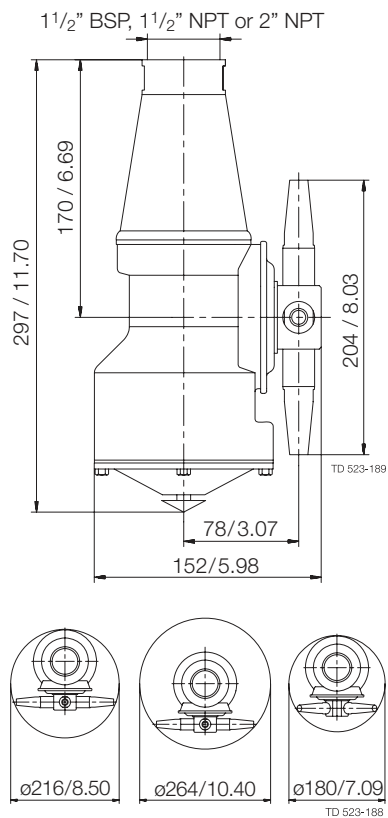
Caution

Do not use for gas evacuation or air dispersion.

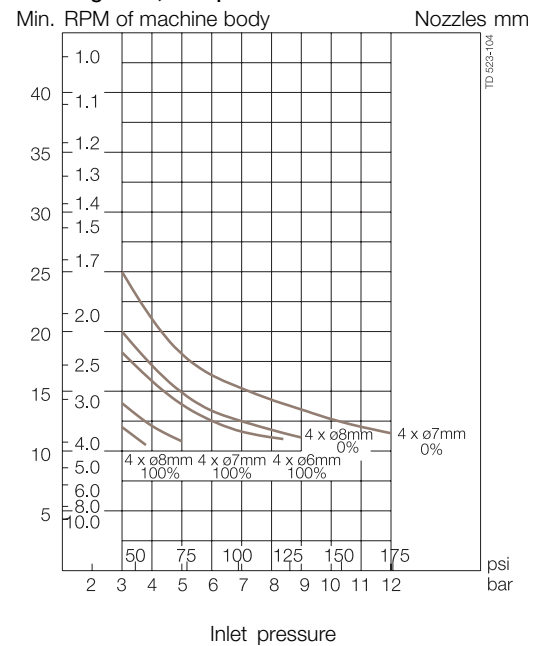


A: Wetting - B: Impact cleaning

Dimensions (mm / inch)



Cleaning Time, Complete Pattern



Ordering

Please specify nozzle size, inlet/guide configuration and connections and confirm application suitability

Sizing/selection and installation drawings are available in Alfa Laval's Selection Tools for Tank Cleaning Equipment.

Options

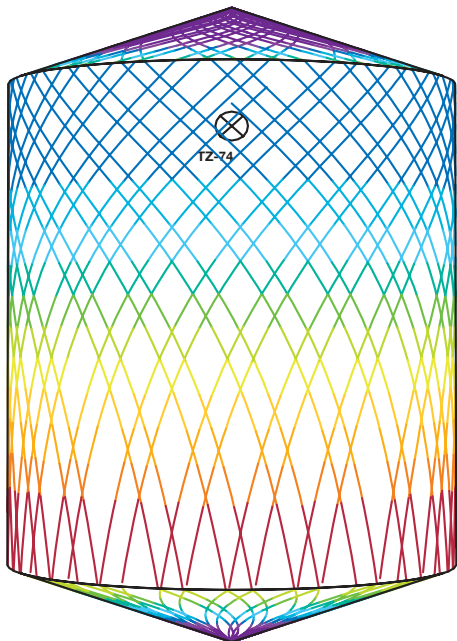
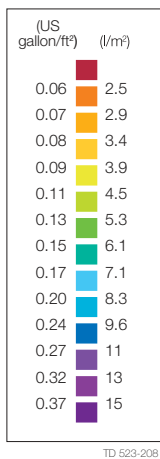
Electronic rotation sensor to verify 3D coverage.

TRAX simulation tool

TRAX is a unique software that simulates how the Toftejorg TZ-74 performs in a specific tank or vessel. The simulation gives information on wetting intensity, pattern mesh width and cleaning jet velocity. This information is used to determine the best location of the tank cleaning machine and the correct combination of flow, time and pressure to implement.

A TRAX demo containing different cleaning simulations covering a variety of applications can be used as reference and documentation for tank cleaning applications. The TRAX demo is free and available upon request.

Wetting Intensity



D5m H6m, Toftejorg TZ-74, 4 x ø7 mm, 0% Time = 4.7 min.,
Water consumption = 1323 l (349 gallon)



D5m H6m, Toftejorg TZ-74, 4 x ø 7 mm, 0% Time = 19 min.,
Water consumption = 5408 l (1429 gallon)

ESE00324EN 0901

The information contained herein is correct at the time of issue,
but may be subject to change without prior notice.

How to contact Alfa Laval

Contact details for all countries
are continually updated on our website.
Please visit www.alfalaval.com to
access the information direct.